

TECHNICAL DATA SHEET

ITEM CODE 322P

PRE-PRINTED HOT MELT ADHESIVE TAPE FOR HEAVY PACKAGING

PRODUCT DESCRIPTION

Pre-printed hot melt adhesive tape made with a highly wettability solvent-free formulation based on synthetic rubbers and resins. The sandwich flexographic printing technology allows to obtain a high definition print quality and the increased thickness of the support improves the performance in closing heavy packages.



FEATURES



Noisy unwinding



Increased thickness



High definition printing

MAIN APPLICATIONS









Heavy weight box sealing



Manual dispensers



Automatic carton sealing machines

BACKING MATERIAL

BIAXIALLY ORIENTED POLYPROPYLENE

TYPE OF ADHESIVE

HOT MELT

A'	VAI	LAB	LE V	'ERS	IONS

C = colored

COLOURS

WHITE
TRANSPARENT

TECHNICAL DATA	Metric	Values	Test method
Backing thickness	μm	32	AFERA 5006
Total thickness	μm	49	AFERA 5006
Adhesion to steel	N/cm	5	AFERA 5001
Tensile strength	N/cm	50	AFERA 5004
Elongation at break	%	160	AFERA 5004

Technical Informations, storage and product use

The product must be used within 12 months from the delivery date (6 months if jumbo). It is advisable to keep the material in its original packaging, away from heat sources and away from direct light. The storage temperature must be between 15° and 30° C and the relative humidity between 40 and 60%. For storage temperatures other than those indicated, recondition the product to the levels described above. The technical data shown in the data sheets are the average of the analyzes obtained on normal production. Aging can determine the variation of some technical and aesthetic characteristics of the product within the time limits indicated above without affecting its quality and functionality. The technical data shown are reported with a tolerance of +/- 10% and may be modified at any time for production needs or technical updates.

Fabo spa declines all responsibility for direct damage and for the consequences deriving from improper use of the product. It is advisable to check the conformity of the product in relation to the specific conditions of use.

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